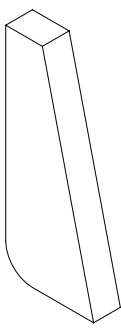
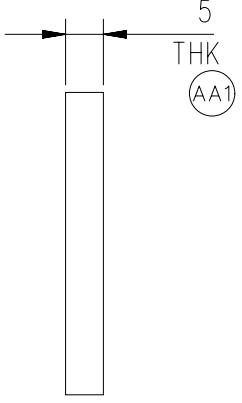
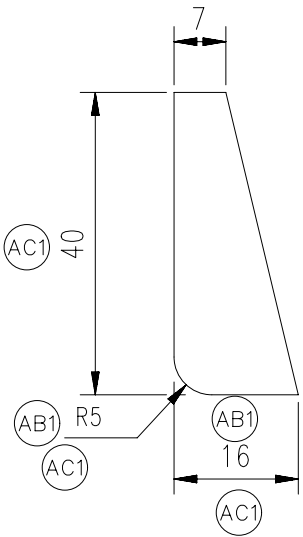


1	2	3	4
UNSPECIFIED TOLERANCES 1. FORMING TO FORMING <500 ±0.5 >500 ±0.8 2. CD BETWEEN HOLES IN ONE PLANE ±0.2 IN DIFF PLANE ±0.5 3. FORM TO PIERCE ±0.5 4. ANGULAR TOLERANCE ±1° 5. HOLE SIZES +0.2/-0 6. SLOT SIZES ±0.8 7. GENERAL TOLERANCE UP TO 300 ±0.8 ABOVE 300 ±1.0 8. FLANGE WIDTH +1.0/-0.7 9. JOGGLE DEPTH +0.3/0	E.R.NO	LET	LOC
	11P010066	AA1	D2
	11P010222	AB1	D2
	11P011045	AC1	C2
		AC1	C2
	ECN12P012239	AD	
	ER14C0002710	AE	
	REVISIONS		DSNR
	THK 5 WAS 4		CKR
	DIM 6&3 IS REMOVED, DIM R5 ADDED		APPR
			DATE
			15/03/11
			11/04/11
			05/08/11
			11/01/12
			10/07/14



ISOMETRIC VIEW

NOTE:-

1.PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

2.PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLE.

<SC>: SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.					MAHINDRA & MAHINDRA LIMITED				
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989					TRACTOR DIVISION				
DIMENSIONS					KANDIVLI(EAST), MUMBAI 400 101, INDIA.				
L IN mm.	OVER	0.5	3	6	30	120	400	1000	2000
	UPTO	3	6	30	120	400	1000	2000	4000
f FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8
ANGULAR IN deg.	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.								
	OVER	-	10	50	120	400			
	UPTO	10	50	120	400	-			
f FINE	(X.XXX)	±1°	±0°30'	±0°20'	±0°10'	±0°5'			
m MEDIUM	(X.XX)								
c COARSE	(X.X)	±1°30'	±1°	±0°30'	±0°15'	±0°10'			
v VERY COARSE	(X)	±3°	±2°	±1°	±0°30'	±0°20'			
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.									
COMPUTER GENERATED DRAWING				DO NOT CHANGE MANUALLY					
IF IN DOUBT, ASK		DO NOT SCALE		DRG SIZE : A4		ALL DIMENSIONS ARE IN mm.		CHECK DRG WITH LATEST CHANGE	
E.R. / PROC.REQ.NO : ER14C0002710					PART NO. : 007542187C1				
PART NAME : REAR OUTER GUSSET									
MATERIAL : St-42 AS PER IS:226 5THK							HEAT TREATMENT : - - - - -		
	NAME	SIGN	DATE	FIRST USED TRCR. MODEL					
CAD ENGG.	SMN		15/03/2011	M-STAR					
DESIGNER	SMN		15/03/2011	SCALE 1:1					
CHECKER	NS		15/03/2011	SHEET 1 OF 1					
APPR.BY	SSD		15/03/2011	UNIT QTY. : 2					
				WEIGHT : 0.018g.					